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This equipment is warranted by CAMPBELL SCIENTIFIC (CANADA) CORP. ("CSC") to be free from defects in materials and workmanship under normal use and service for twelve (12) months from date of shipment unless specified otherwise. **** Batteries are not warranted. ***** CSC’s obligation under this warranty is limited to repairing or replacing (at CSC’s option) defective products. The customer shall assume all costs of removing, reinstalling, and shipping defective products to CSC. CSC will return such products by surface carrier prepaid. This warranty shall not apply to any CSC products which have been subjected to modification, misuse, neglect, accidents of nature, or shipping damage. This warranty is in lieu of all other warranties, expressed or implied, including warranties of merchantability or fitness for a particular purpose. CSC is not liable for special, indirect, incidental, or consequential damages.

Products may not be returned without prior authorization. To obtain a Return Merchandise Authorization (RMA), contact CAMPBELL SCIENTIFIC (CANADA) CORP., at (780) 454-2505. An RMA number will be issued in order to facilitate Repair Personnel in identifying an instrument upon arrival. Please write this number clearly on the outside of the shipping container. Include description of symptoms and all pertinent details.

CAMPBELL SCIENTIFIC (CANADA) CORP. does not accept collect calls.

Non-warranty products returned for repair should be accompanied by a purchase order to cover repair costs.
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1 Purpose

This document provides detailed information about the Rosemount Aerospace model 0871LH1 Freezing Rain Sensor for use in ground-based meteorological applications. Topics covered include requirements, qualification categories and methodology, and detailed design information.

2 General

The Rosemount Aerospace 0871LH1 Freezing Rain Sensor is a one-piece unit that detects the presence of icing condition. Twenty-four volts DC input power is provided to the freezing rain sensor. The freezing rain sensor outputs include ice detection indication and fault status indication. These outputs are provided through an RS-422 interface and discrete outputs. One freezing rain sensor is used on each station and provides the primary means of ice detection. The ice signal is used to indicate to the operator that an icing condition exists so that appropriate actions can be taken.

3 Detailed Principle of Operation

The freezing rain sensor uses an ultrasonically axially vibrating probe to detect the presence of icing conditions. The sensing probe is a nickel alloy tube mounted in the strut at its midpoint (node) with one inch exposed to the elements. This tube exhibits magnetostrictive properties; it expands and contracts under the influence of a variable magnetic field. A magnet mounted inside the strut and modulated by a drive coil surrounding the lower half of the tube provides the magnetic field.

A magnetostrictive oscillator (MSO) circuit is created with the above components and the addition of a pickup coil and an electronic comparator. The ultrasonic axial movement of the tube resulting from the activation of the drive coil causes a current to be induced in the pickup coil. The current from the pickup coil drives the comparator that, in turn, provides the signal for the drive coil.

The oscillation frequency of the circuit is determined by the natural resonant frequency of the sensor tube, which is tuned to 40 kHz. With the start of an icing event, ice collects on the sensing probe. The added mass of accreted ice causes the frequency of the sensing probe to decrease in accordance with the laws of classical mechanics. A 0.5mm (0.020") thickness of ice on the probe causes the operating frequency of the probe to decrease by approximately 130 Hz. The freezing rain sensor onboard software monitors the probe frequency, detects and annunciates any frequency decrease. At the same time, the internal probe heater power is applied until the frequency rises to a predetermined set point plus an additional delay factor to assure complete de-icing.

Once de-iced, the sensing probe cools within a few seconds and is ready to sense ice formation again. When ice forms on the sensing probe again to
the point where the MSO frequency decreases by 130 Hz, the sensor de-ices itself again. This cyclic process is repeated as long as the freezing rain sensor remains in an icing environment. The ice signal activates at 0.5mm ice accretion and stays on for 60 seconds after the end of the icing encounter. Specifically, when the output is activated, a 60-second timer is started. Each time 0.5mm forms on the probe, the 60-second counter is reset. In effect, the output stays on for 60 seconds after the beginning of the “last” icing encounter.

The Status output indicates whether the freezing rain sensor is functioning correctly using tests that are described in more detail in following sections of this document.

**Figure 1 MSO Circuit Sectional View**
4 Specifications

**Power Supply**
- Operating Voltage: 22 – 29.5 VDC
- Power Draw: 5W max at 24 VDC (sensing mode)
  27W max at 24 VDC (deicing mode)

**Temperature**
- Operating: -55°C to +71°C
- Storage: -65°C to +90°C

**Communication Outputs**
- Discrete Outputs: for Icing and Status
  - No Icing – Open, Icing – Ground
  - Status OK – Ground, Status Failure – Open
- RS-422: Hexadecimal 24-byte string (ASCII format)
  9600 Baud (1 Start Bit, 8 Data Bits, No Parity, 1 Stop Bit)
- RS422 Outputs: for Icing and Status
  - No Icing – 0, Icing – 1
  - Status OK – 0, Status Failure – 1
- Icing Signal Period: 60 second activation from start of icing measurement (Discrete or RS-422 outputs)

**Connector Pinout**

---

Table 1. 0871LH1 Connector Pinout
<table>
<thead>
<tr>
<th>Connector Pin</th>
<th>Signal Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>24VDC</td>
</tr>
<tr>
<td>B</td>
<td>24VDC Return</td>
</tr>
<tr>
<td>C</td>
<td>Case Ground</td>
</tr>
<tr>
<td>D</td>
<td>RS-422 High</td>
</tr>
<tr>
<td>E</td>
<td>RS-422 Low</td>
</tr>
<tr>
<td>F</td>
<td>Ice</td>
</tr>
<tr>
<td>G</td>
<td>Status</td>
</tr>
</tbody>
</table>

**Mating Connector:** MS27473T10899SN

**De-icing Control**

- Automatically triggered with accumulation of 0.5mm of ice on probe
- Max heating time – 25 seconds
5 Physical Description

The freezing rain sensor is an integrated unit containing both the sensor and processing electronics. It contains a 7.35 cm (2.9") square faceplate for mounting to the 0871LH1MNT and a 7.28 cm (2.86") diameter housing containing the processing electronics. The maximum weight of a unit is 318 grams (0.71 lbs).

Figure 3 Ice Detector
6 Temperature Considerations

In the case of unit malfunction causing strut heater lock-on, the probe temperature can exceed 204.4°C. Maintenance personnel should exercise caution when servicing the unit.

7 Power Interruptions

The freezing rain sensor is qualified to DC-160C power input category Z. The unit will remember status through a 200 ms power interruption, but the output string will cease during the interruption.

The freezing rain sensor uses a power fail monitor to verify the supply voltage. If a power fault is detected the freezing rain sensor is halted with a failure indication on the STATUS discrete output.

8 Mounting Considerations

![Figure 4 Mounting (part number C871LH1 MNT)](image)

The freezing rain sensor should be mounted to a sturdy crossarm located away from buildings or other obstacles that could shadow the sensing element from freezing rain. The sensor should be installed so that the sensing probe is a minimum of 92cm (36") above the ground.

1. Remove the protective tube from strut.

2. Attach the freezing rain sensor to the mounting bracket using the supplied ¼ - 20 screws and lock washers. Position the freezing rain sensor on the mounting pole with the sensing probe pointing upward, with the bracket inclined at a 20° - 30° angle above horizontal to ensure proper drainage of melted ice.

3. Attach to a vertical or horizontal pipe using the supplied V bolts, nuts and washers. NOTE: The sensor should be mounted so as to be oriented into the prevailing wind.

4. Connect cable to C871LH1 connector and secure cable to bracket with cable ties.
5. Remove shipping cover and protective cap prior to powering on the unit.

9  Wiring

The wiring of the 0871LH1 will depend on the required communication outputs of your application. If you require the use of the discrete outputs of the 0871LH1, then refer to section 9.1. If you require the use of the RS-422 output, then refer to section 9.2.

NOTE: Please contact a Certified Electrician to properly install the C2673 power supply. All electrical connections and housings must be installed by a Certified Electrician.

9.1 0871LH1CBL-L Wiring for Discrete Output

<table>
<thead>
<tr>
<th>Table 2. Datalogger Connections</th>
</tr>
</thead>
<tbody>
<tr>
<td>Description</td>
</tr>
<tr>
<td>--------------</td>
</tr>
<tr>
<td>Ice</td>
</tr>
<tr>
<td>Status</td>
</tr>
<tr>
<td>RS422 A</td>
</tr>
<tr>
<td>RS422 B</td>
</tr>
<tr>
<td>Power Reference</td>
</tr>
<tr>
<td>Case GND</td>
</tr>
<tr>
<td>5V Power</td>
</tr>
<tr>
<td>Shield</td>
</tr>
</tbody>
</table>

**WARNING:** The 5VDC connection must be made to avoid damage to the 0871LH1.

**WARNING:** Isolate wires that are not connected as they will cause problems if shorted to ground.

<table>
<thead>
<tr>
<th>Table 3. Power Connections to Terminal Expander</th>
</tr>
</thead>
<tbody>
<tr>
<td>Description</td>
</tr>
<tr>
<td>-------------</td>
</tr>
<tr>
<td>24VDC</td>
</tr>
<tr>
<td>24VDC Return</td>
</tr>
</tbody>
</table>
9.2 0871LH1CBL-L Wiring for RS422 Output

NOTE: The MD485 Multidrop Interface, the L15966 Wall Charger and the SC110 Interface Cable are required to measure the RS422 output on a CR1000 or CR3000.

NOTE: The MD485 Multidrop Interface must be configured for Active Ports | RS232 and RS485, RS232 Baud Rate | 9600, and RS485 Baud Rate | 9600. Refer to the MD485 Manual for configuration instructions.

<table>
<thead>
<tr>
<th>Table 4. Datalogger Connections</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Description</strong></td>
</tr>
<tr>
<td>Ice</td>
</tr>
<tr>
<td>Status</td>
</tr>
<tr>
<td>RS422 A</td>
</tr>
<tr>
<td>RS422 B</td>
</tr>
<tr>
<td>Power Reference</td>
</tr>
<tr>
<td>Case GND</td>
</tr>
<tr>
<td>5V Power</td>
</tr>
<tr>
<td>Shield</td>
</tr>
</tbody>
</table>
NOTE: If the application requires the monitoring of the discrete outputs the 5Vdc connection must be made.

WARNING: Isolate wires that are not connected as they may cause problems if shorted to ground.

<table>
<thead>
<tr>
<th>Description</th>
<th>Pin</th>
<th>Colour</th>
<th>Connection</th>
</tr>
</thead>
<tbody>
<tr>
<td>24VDC</td>
<td>A</td>
<td>Red</td>
<td>V+</td>
</tr>
<tr>
<td>24VDC Return</td>
<td>B</td>
<td>Black</td>
<td>V-</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Table 6. SC110 Connections</th>
</tr>
</thead>
<tbody>
<tr>
<td>Description</td>
</tr>
<tr>
<td>-------------------</td>
</tr>
<tr>
<td>DB9 Male Connector</td>
</tr>
<tr>
<td>CR1000 Tx</td>
</tr>
<tr>
<td>CR1000 Rx</td>
</tr>
<tr>
<td>CR1000 Gnd</td>
</tr>
<tr>
<td>Shield</td>
</tr>
</tbody>
</table>

10 Program Examples

It is possible to collect icing information either by the discrete outputs of the 0871LH1, or the available RS422 output.

10.1 CR1000 Example – Discrete Outputs

Monitor the discrete outputs of the 0871LH1 for icing events and changes to the sensor status. Data tables are updated only after an icing event or status change occurs.

**Declare Public Variables**

Public TimeCount
Public IceSignal 'ice signal: Open = no ice, Ground = ice
Public StatusSignal 'status signal: Ground = okay, Open = fault

**Define Data Tables**

DataTable (Sensor_Status,True,-1)
    Sample (1,StatusSignal,FP2)
EndTable

DataTable (Ice_Condition,True,-1)
    Sample (1,IceSignal,FP2)
EndTable

**Main Program**

BeginProg

*In order for the datalogger to receive data from the 0871LH1, 'ports 1 & 2 must be configured as inputs.*
10.2 CR23XExample – Discrete Outputs

;Set Timer input location
1: Timer (P26)
1: 3 Loc [ Timer ]

;Use Timer to monitor Control Ports 1 & 2 every 61 seconds
2: If (X<=F) (P89)
1: 3 X Loc [ Timer ]
2: 3 >=
3: 61 F
4: 30 Then Do

3: Set Port(s) (P20)
1: 9999 C8.C5 = nc/nc/nc/nc
2: 9988 C4.C1 = nc/nc/input/input

;Read the status of the ports and store to input locations for comparison.
4: Read Ports (P25)
1: 1 Mask (0..255)
2: 2 Loc [ IceStat ]

5: Read Ports (P25)
1: 2 Mask (0..255)
2: 1 Loc [ FaultStat ]
;Check to see if there is a fault in the sensor and output it to final storage.
6: If (X<=F) (P89)
1: 1 X Loc [FaultStat ]
2: 1 =
3: 1 F
4: 30 Then Do

7: Do (P86)
1: 10 Set Output Flag High (Flag 0)

8: Set Active Storage Area (P80)^3085
1: 1 Final Storage Area 1
2: 10 Array ID

9: Real Time (P77)^1712
1: 1220 Year, Day, Hour/Minute (midnight = 2400)

10: Sample (P70)^23951
1: 1 Reps
2: 1 Loc [FaultStat ]

11: End (P95)

;Check to see if there is ice on the sensor and output it to final storage.
12: If (X<=F) (P89)
1: 2 X Loc [IceStat ]
2: 1 =
3: 0 F
4: 30 Then Do

13: Do (P86)
1: 1C Set Output Flag High (Flag 0)

14: Set Active Storage Area (P80)^10755
1: 1 Final Storage Area 1
2: 20 Array ID

15: Real Time (P77)^8112
1: 1220 Year, Day, Hour/Minute (midnight = 2400)

16: Sample (P70)^5446
1: 1 Reps
2: 2 Loc [IceStat ]

;If there is ice on the unit, start a looping sequence that ends only when ice is no longer detected.
17: Timer (P26)
1: 0 Reset Timer
18: End (P95)
19: End (P95)
10.3 CR1000 Example – RS422 Outputs

NOTE: The MD485 Multidrop Interface, the L15966 Wall Charger and the SC110 Interface Cable are required to measure the RS422 output on a CR1000 or CR3000.

NOTE: The MD485 Multidrop Interface must be configured for Active Ports | RS232 and RS485, RS232 Baud Rate | 9600, and RS485 Baud Rate | 9600. Refer to the MD485 Manual for configuration instructions.

```plaintext
'CR1000 Series Datalogger
To create a different opening program template, type in new
instructions and select Template | Save as Default Template
'date:
'program author:

'Declare Public Variables
'Example:
Public PTemp, batt_volt

Public LH1_Byte_Count As Float
Public Read_LH1 As Boolean
Public Ice
Public ice_mm
'Define the Comport for the LH1 here
Const LH1_comport = Com4

******************************************************************************************
'Public Variables Containing Output from Reading LH1 Sensors using RS-422
******************************************************************************************
Public LH1_Serial_Error As Boolean

'This is the decimal equivalent of Bytes 1 to 24 output by the LH1
Public LH1_Byte(24) As Long

'String is 1 - On or 0 - Off
Public LH1_Probe_Heater_State As String * 3

'String is 1 - Ice or 0 - No Ice
Public LH1_Ice_Output As String * 6

'String is 1 - Fail 0 - OK
Public LH1_Status_Output As String * 4

'String is 1 - Fail 0 - OK
ERRSTAT1
Public LH1_ERR_MSG_TOO_HIGH As String * 4
Public LH1_ERR_MSG_TOO_LOW As String * 4
Public LH1_ERR_EEPROM As String * 4
Public LH1_ERR_RAM As String * 4
Public LH1_ERR_ROM As String * 4
Public LH1_ERR_WATCHDOG As String * 4
```
Public LH1_ERR_PWR_INT_TIMER As String * 4
'ERRSTAT2
Public LH1_ERR_DE_ICING As String * 4
'00 - OK, 01 - Always On, 10 - Always Off, 11 - ON
Public LH1_ERR_PROBE_HEATER As String * 10
',
Public LH1_MSK_Frequency As Float
Public LH1_ON_Time_Days As Float
Public LH1_Cold_Start_Count As Float
Public LH1_ICE_Count As Float
Public LH1_FAIL_Count As Float
Public LH1_MSK_FAIL_Count As Float
Public LH1_Heater_FAIL_Count As Float
Public LH1_Software_Version As Float
Public LH1_ICE_Count_From_PWR_ON As Float
Public LH1_CHECKSUM As Long

*********************************************************************************************************************************************
'END - Variables Used For Reading LH1 Sensor using RS-422
*********************************************************************************************************************************************

'Declare Other Variables
'Example:
'Dim Counter

'Declare Constants
'Example:
'CONST PI = 3.141592654

'Define Data Tables
Data Table (Test,1,1000)
   Data Interval (0.15,Sec,10)
   Minimum (1,batt_vol,FP2,0,False)
   Sample (1,PTemp,FP2)
End Table

'Define Subroutines
'Sub
'EnterSub instructions here
'EndSub

'This Subrouting Sets all values to a Default Error State if Serial Communications do not work
Sub LH1_Error_State
   LH1_Probe_Heater_State = "NAN"
   LH1_Ice_Output = "NAN"
   LH1_Status_Output = "NAN"
   LH1_ERR_MSK_TOO_HIGH = "NAN"
   LH1_ERR_MSK_TOO_LOW = "NAN"
   LH1_ERR_EEPROM = "NAN"
   LH1_ERR_RAM = "NAN"
   LH1_ERR_ROM = "NAN"
   LH1_ERR_WATCHDOG = "NAN"
   LH1_ERR_PWR_INT_TIMER = "NAN"
   LH1_ERR_DE_ICING = "NAN"
   LH1_ERR_PROBE_HEATER = "NAN"

   LH1_MSK_Frequency = NAN
   LH1_ON_Time_Days = NAN
LH1_Cold_Start_Count = NAN
LH1_ICE_Count = NAN
LH1_FAIL_Count = NAN
LH1_MSO_FAIL_Count = NAN
LH1_Heater_FAIL_Count = NAN
LH1_Software_Version = NAN
LH1_ICE_Count_From_PWR_ON = NAN
LH1_CHECKSUM = NAN
EndSub

********************************************************************************************************

"LH1_GetData Subroutine
"The Subroutine Typically Takes 3 Seconds to execute
********************************************************************************************************

"Use an MD485 configured to RS-485, RS-232 Transparent Mode. 9600 BAUD for RS-232 and RS-485
Sub LH1_GetData
Dim Stay_In_Loop As Boolean
Dim CheckForBlankTime As Boolean
Dim LoopCounter
Dim Old_BYTE_Count As Float
Dim TimeSinceLastByte As Float
Dim LH1_Raw_In_Buff As String * 50

SerialFlush (LH1_comport)

'obtain the current byte count
Old_BYTE_Count = SerialInChk (LH1_comport)

'Initializations
'reset and start the timer
Timer (1,mSec,2)
CheckForBlankTime = False
LH1_Serial_Error = False
Stay_In_Loop = True

While Stay_In_Loop = True
'get the existing byte count
LH1_BYTE_Count = SerialInChk (LH1_comport)

'reset the timer if the byte count is not the same
If LH1_BYTE_Count <> Old_BYTE_Count Then
'update the byte count
Old_BYTE_Count = LH1_BYTE_Count

'reset and start the timer
Timer (1,mSec,2)

'We got at least one byte start checking for a blank time
CheckForBlankTime = True
EndIf

'obtain the time from the last byte.
TimeSinceLastByte = Timer (1,mSec,4)

If CheckForBlankTime = True Then
'if no characters occur within 100 msec of last byte then assume end of packet.
If TimeSinceLastByte > 100 Then Stay_In_Loop = False

EndIf

' Exit regardless if more than 3 seconds elapse
If TimeSinceLastByte > 3000 Then
  LH1_Serial_Error = True
  Stay_In_Loop = False
EndIf

Wend

If LH1_Serial_Error = False Then
  'Flush the buffer
  SerialFlush (LH1_comport)

'Initializations
' reset and start the timer
Timer (2,mSec,2)
Stay_In_Loop = True

While Stay_In_Loop = True
  'Get the existing byte count
  LH1_Byte_Count = SerialInChk (LH1_comport)

  If LH1_Byte_Count >= 24 Then
    'No need to wait we have 24 characters
    SerialIn (LH1_Raw_In_Buff,LH1_comport,0,-1,24)
    Stay_In_Loop = False
  EndIf

  'wait a maximum of 2 seconds
  If Timer (2,mSec,4) > 2000 Then
    LH1_Serial_Error = TRUE
    Stay_In_Loop = False
  EndIf
Wend

' Obtain a CheckSum and convert All Binary Values
LH1_CHECKSUM = 0
' convert all the BINARY Values
For LoopCounter = 1 To 24 Step 1
  LH1_Byte(LoopCounter) = ASCII (LH1_Raw_In_Buff(1,1,LoopCounter))
  If LoopCounter <> 24
    LH1_CHECKSUM = LH1_CHECKSUM + LH1_Byte(LoopCounter)
  EndIf
Next

LH1_CHECKSUM = LH1_CHECKSUM AND &B11111111

If LH1_CHECKSUM <> LH1_Byte(LoopCounter) Then LH1_Serial_Error = TRUE
EndIf

If LH1_Serial_Error = TRUE Then
  Call LH1_Error_State
Else
  ' For LH1 Byte 1
  ' BIT 0 - Status Output
  If (LH1_Byte(1) AND &B000000001) <> 0 Then
    LH1_Status_Output = "Fail"
Else
  L1_Status_Output = "OK"
Endf

'BIT 1 - Ice Output
If (L1_Byte(1) AND &B00000010) <> 0 Then
  L1_Ice_Output = "Ice"
Else
  L1_Ice_Output = "No Ice"
Endf

'BIT 2 - Probe Heater State
If (L1_Byte(1) AND &B00000100) <> 0 Then
  L1_Probe_Heater_State = "On"
Else
  L1_Probe_Heater_State = "Off"
Endf

'L1 Bytes 2 and 3 are MSO Frequency count

'Calculate Frequency from the count as follows
L1_MSO_Frequency = 774060000/(L1_Byte(2) << 8) + L1_Byte(3))

'Byte 4 is the ERRSTAT1
If (L1_Byte(4) AND &B1) <> 0 Then
  L1_ERR_PWR_INT_TIMER = "FAIL"
Else
  L1_ERR_PWR_INT_TIMER = "OK"
Endf

If (L1_Byte(4) AND &B10) <> 0 Then
  L1_ERR_WATCHDOG = "FAIL"
Else
  L1_ERR_WATCHDOG = "OK"
Endf

If (L1_Byte(4) AND &B100) <> 0 Then
  L1_ERR_ROM = "FAIL"
Else
  L1_ERR_ROM = "OK"
Endf

If (L1_Byte(4) AND &B1000) <> 0 Then
  L1_ERR_RAM = "FAIL"
Else
  L1_ERR_RAM = "OK"
Endf

If (L1_Byte(4) AND &B10000) <> 0 Then
  L1_ERR_EEPROM = "FAIL"
Else
  L1_ERR_EEPROM = "OK"
Endf

If (L1_Byte(4) AND &B100000) <> 0 Then
  L1_ERR_MSB_TO_LOW = "FAIL"
Else
  L1_ERR_MSB_TO_LOW = "OK"
Endf

If (L1_Byte(4) AND &B1000000) <> 0 Then
LH1_ERR_MSO_TOO_HIGH = "FAIL"
Else
LH1_ERR_MSO_TOO_HIGH = "OK"
EndIf

If (LH1_Byte(5) AND &B011000000) = &B00000000 Then
LH1_ERR_PROBE_HEATER = "OK"
ElseIf (LH1_Byte(5) AND &B011000000) = &B010000000 Then
LH1_ERR_PROBE_HEATER = "Always On"
ElseIf (LH1_Byte(5) AND &B011000000) = &B100000000 Then
LH1_ERR_PROBE_HEATER = "Always Off"
ElseIf (LH1_Byte(5) AND &B0111000000) = &B110000000 Then
LH1_ERR_PROBE_HEATER = "On"
EndIf

If (LH1_Byte(5) AND &B001000000) <> 0 Then
LH1_ERR_DE_ICING = "FAIL"
Else
LH1_ERR_DE_ICING = "OK"
EndIf

' LH1 output ON time in 10 Minute Increments
LH1_ON_Time_Days = ((LH1_Byte(6) << 16) + (LH1_Byte(7) << 8) + LH1_Byte(8))/144
LH1_Cold_Start_Count = (LH1_Byte(9) << 8) + LH1_Byte(10)
LH1_ICE_Count = (LH1_Byte(11) << 8) + LH1_Byte(12)
LH1_FAIL_Count = LH1_Byte(13)
LH1_MSO_FAIL_Count = LH1_Byte(14)>>4
LH1_Heater_FAIL_Count = LH1_Byte(14) AND &B00001111
LH1_Software_Version = LH1_Byte(22)
LH1_ICE_Count_From_PWR_ON = LH1_Byte(23)
EndIf

EndSub

'Main Program
BeginProg

' Ensure that the proper Com port is defined for the Constant LH1_comport
SerialOpen (LH1_comport,9600,3,0,50)

Scan (15,Sec,0,0)
PanelTemp (PTemp,250)
Battery (batt_volt)
Enter other measurement instructions
' Call Output Tables
' Example:

' Interval Time for Reading the Ice Detector
' If TimeIntToInterval(0,1,Min) Then Read_LH1 = True
Read_LH1 = True

If Read_LH1 = True Then
    Call LH1_GetData
    Read_LH1 = False
EndIf

'+++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++
'NOTE: The use of the Ice thickness calculation is discretionary and dependant on the
'application. The maximum allowable ice is 0.02" before the heater turns on.
'Formula used to convert the Frequency into Ice Thickness (inches).
Ice = -0.00015*LH1_MSO_Frequency + 6
'Convert ice accumulation from inches to millimeters
Ice_mm = Ice * 25.4

'+++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++
CallTable Test
NextScan
EndProg
Appendix A

1 RS-422 Output Format for non-Campbell Datalogger Applications

This output operates at 9600 BAUD (One Start Bit, 8 Data Bits, No Parity, One Stop Bit). A 24-byte string is sent once per second. See Section 9, Table 3 for string definitions.

A two-line output provides a unidirectional serial port, running at 9600 BAUD (8-bits, one Start Bit. One Stop Bit, no parity), to allow communication with aircraft electronics and external test equipment.

2 Built In Test (BIT)

Built-In-Test (BIT) capabilities of the freezing rain sensor consist of hardware, continuous, power-up, and operator-initiated tests.

Whenever a failure is detected and verified, the freezing rain sensor stops detecting and annunciating icing conditions and the heaters are disabled. Failures detected in Initiated and Continuous BIT are counted and enunciated once they have been verified. To eliminate nuisance errors, failures are verified by delaying (debouncing) the failure for a period of time. Failures detected in Initiated BIT are latched and power must be cycled on and off to remove a failure. If failures detected in Continuous BIT go away, the ice detector changes back to normal mode, and once again enables all ice detection functions.

3 Hardware Built-In-Test (BIT)

Hardware BIT is comprised of a watchdog timer that forces the microcontroller to re-initialize if it does not receive a strobe every 1.6 seconds. An internal voltage monitor forces the microcontroller to the reset state if the internal 5VDC power supply falls below 4.65 VDC and holds it there until the power supply returns above 4.65 VDC. When the microcontroller is reset, no output string is sent.

4 Continuous Built-In-Test (BIT)

Continuous BIT consists of verifying the following:

- The probe heater is in the correct state. The return leg of the heater is monitored.
- The ICE discrete output is in the correct state. The ICE discrete output is fed back to the microcontroller through a passive voltage divider and voltage comparator.
- The MSO is operating correctly. Frequencies between 39000 and 40150 Hz are valid.
- The probe heater is de-icing correctly. After turn-on, the probe heater must cause the MSO frequency to return to at least 39970 Hz within the 25 second timeout or it is considered failed.
- Probe is de-iced within 25 seconds. (De-Icing Fail).

## 5 BIT Failure That Disables Ice Output

The Ice output is disabled due to Continuous and Initiated BIT failures as shown in Table 1: BIT Information. Ice detection is disabled when these failures occur because the integrity of the ice detection capability has been compromised.

<table>
<thead>
<tr>
<th>Table 7. BIT Information</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Title</strong></td>
</tr>
<tr>
<td>MSO Fail, High</td>
</tr>
<tr>
<td>MSO Fail, Low</td>
</tr>
<tr>
<td>EEPROM Fail</td>
</tr>
<tr>
<td>RAM Fail</td>
</tr>
<tr>
<td>ROM Fail</td>
</tr>
<tr>
<td>Watchdog Fail</td>
</tr>
<tr>
<td>Power Interrupt Timer Fail</td>
</tr>
<tr>
<td>Power Fault Monitor Fail</td>
</tr>
<tr>
<td>Probe Heater Always ON or OPEN</td>
</tr>
<tr>
<td>Probe Heater Always OFF</td>
</tr>
<tr>
<td>Probe Heater ON w/ 1 Enable</td>
</tr>
<tr>
<td>De-Icing Fail</td>
</tr>
<tr>
<td>Unknown Reset Failure</td>
</tr>
</tbody>
</table>

---

**NOTE:**

When the failure is enunciated, the software no longer provides ice detector capability.

**NOTE:**

In Continuous BIT, the “Probe Heater Always OFF” failure is set when the heater is ON and a de-icing failure has been detected. If the frequency indicates that the ice has been removed within the expected time, the software will not annunciate the probe heater failure. The actual failure is most likely due to a problem in the heater feedback circuitry rather than heater control circuitry. The failure will be enunciated the next time IBIT is performed.

21
6 Operator-Initiated Tests

The operator can test the freezing rain sensor functionality by squeezing the tip of the probe between the index finger and thumb. This simulates icing by decreasing the frequency of the probe.

With the sensor wired to the datalogger use a digital voltmeter (DVM); measure DC voltage signal between the Ice signal (blue wire in control port) and the power reference ground (black wire in G terminal). The voltage reading should be 4500mvDC to 5000mvDC. When the probe tip of the ice detector is squeezed; thus changing the frequency and tripping the probe, the voltage reading will immediately drop to a reading below 500mvDC. Observing this will verify that the probe is operating properly and give the user enough time to release the probe before it reaches its full heating temperature.

CAUTION: Once initiated, the heating (de-icing) sequence will quickly heat the probe to 204.4°C. Though bare fingers must be used for a reliable test result, there is a danger that you will burn your fingers if you do not let go when heating has been verified.

7 Initiated Built-In-Test (BIT)

Initiated BIT is performed at initial power-up of the freezing rain sensor and following power interruptions of not less than 200 ms. Initiated BIT consists of the following tests:

- The ice and fault status outputs are set in the RS-422 string and on the discrete outputs so monitoring electronics or test equipment can verify activation.
- The freezing rain sensor heater is turned on for a short period of time to verify correct operation of the heater, heater control circuit, and heater feedback circuit.
- Correct operation of the watchdog timer is verified by simulating a microcontroller time-out and waiting for a reset input.
- Proper ROM operation is verified by computing a checksum of the ROM contents and comparing against a checksum stored in the ROM.
- RAM operation is verified by writing and reading test bytes.
- The Power Interrupt Timer is checked by verifying its transitions to a “warm” state after performing a “cold” start.
- The power fail input is pulled down to verify a power failure is detected.
- Each time the critical data from the Serial EEPROM is read, a checksum is read and compared to the checksum computed from the contents. Each time critical data is written to the Serial EEPROM, a checksum is computed and stored with the data.
- Resets due to unknown reasons (such as reset from the watchdog timer) are detected.

Initiated BIT will examine the RESET EEPROM input. If the input is active, the STATUS output will be set to FAIL and the ICE output and probe heater will
be disabled. (This feature allows a factory technician to perform the MSO capacitor selection process without activation of the probe heater.)

Activation of the Press-to-Test (PTT) input for greater than 100 ms also causes the ice detector to perform Initiated BIT. The PTT input is ignored when the ice output is active. After PTT is completed, the correlation count is restored to its pre-test value.

Initiated BIT is complete within 3 ± seconds of initial power up.

8 Correlation Counting

The freezing rain sensor tracks the amount of ice accumulation on the probe during an icing encounter. The correlation count is a value tracked by the freezing rain sensor that indicates the amount of ice that has accumulated on the probe during the icing encounter. Each correlation count equals 0.25mm (0.01") of ice.

The correlation count, ranging from 0 to 255, indicates the number of times the MSO frequency decreases by 65 Hz during an icing encounter. A decrease in frequency of 65 Hz correlates to an equivalent 0.25mm of ice that would have formed on the ice detector probe, neglecting the change in collection efficiency caused by ice build-up. Upon reaching a correlation count of 255, the value is no longer incremented.

The freezing rain sensor compensates by adding a value (ranging from 0 to 6) to the correlation count when the ice detection cycle is completed, to account for the ice that would have accumulated if the heater had not been on.

The correlation count is in the serial string, Table 3 - Serial String Format.

The correlation count is initialized to zero at unit power up.
## 9 Ice Detector RS-422 String Format

### Table 8. Serial String Format

<table>
<thead>
<tr>
<th>Byte</th>
<th>Bit</th>
<th>Definition</th>
<th>Comments/Interpretation/Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 (First)</td>
<td>7 (MSB)</td>
<td>String ID</td>
<td>Presently defined as 00</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>Unused</td>
<td>May add additional strings in future</td>
</tr>
<tr>
<td>5 - 3</td>
<td></td>
<td>Unused</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td></td>
<td>Probe Heater State</td>
<td>1 - Heater On</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0 - Heater Off</td>
</tr>
<tr>
<td>1</td>
<td></td>
<td>Ice Output</td>
<td>1 - Ice</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0 - No Ice</td>
</tr>
<tr>
<td>0</td>
<td></td>
<td>Status Output</td>
<td>1 - Fail</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0 - (OK) No Fail</td>
</tr>
<tr>
<td>1 - 2 MSO FREQUENCY</td>
<td></td>
<td>MSO Count in Hex</td>
<td>Frequency = 774060300/Dec (MSO)</td>
</tr>
<tr>
<td>3 - ERRSTAT1</td>
<td>7</td>
<td>Unused</td>
<td>1 = Active</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>MSA Fail, Too High</td>
<td></td>
</tr>
<tr>
<td></td>
<td>5</td>
<td>MSO Fail, Too Low</td>
<td></td>
</tr>
<tr>
<td></td>
<td>4</td>
<td>EEPROM Fail</td>
<td></td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>RAM Fail</td>
<td></td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>ROM Fail</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1</td>
<td>Watchdog Fail</td>
<td></td>
</tr>
<tr>
<td></td>
<td>0</td>
<td>Power Interrupt Timer Fail</td>
<td></td>
</tr>
<tr>
<td>4 - ERRSTAT2</td>
<td>7 - 6</td>
<td>Probe Heater Failure</td>
<td>00 = Probe Heater OK</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>01 = Probe Heater Always ON or OPEN</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>10 = Probe Heater Always OFF</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>11 = Probe Heater ON with 1 Enable</td>
</tr>
<tr>
<td></td>
<td>5</td>
<td>De-Icing Fail</td>
<td>1 = Active</td>
</tr>
<tr>
<td></td>
<td>4</td>
<td>Unused</td>
<td></td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>Unused</td>
<td></td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>Unused</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1</td>
<td>Unused</td>
<td></td>
</tr>
<tr>
<td></td>
<td>0</td>
<td>Unused</td>
<td></td>
</tr>
<tr>
<td>5 - 7 ON-TIME CNT</td>
<td>Power-On Time (In Hex) in 10-Minute Increments</td>
<td>00 - 01FFFFFF</td>
<td></td>
</tr>
<tr>
<td>-------------------</td>
<td>-------------------------------------------------</td>
<td>---------------</td>
<td></td>
</tr>
<tr>
<td>8 - 9 COLD START CNT</td>
<td>Cold Start Power-On Count</td>
<td>00 - FFFFFF</td>
<td></td>
</tr>
<tr>
<td>10-11 ICE CNT</td>
<td>Ice Events</td>
<td>00 - FFFFFF</td>
<td></td>
</tr>
<tr>
<td>12 - FAIL CNT</td>
<td>Total Failures Encountered. This number is incremented each time the ice detector transitions from OK to fail.</td>
<td>00 - FF</td>
<td></td>
</tr>
<tr>
<td>13 - FAIL DTL 1</td>
<td>7 - 4 MSO Frequency Fail Count</td>
<td>0 - F</td>
<td></td>
</tr>
<tr>
<td></td>
<td>3 - 0 Heater Fail Count</td>
<td>0 - F</td>
<td></td>
</tr>
<tr>
<td>14 - FAIL DTL 2</td>
<td>7 - 4 Not Used</td>
<td>Not Used</td>
<td></td>
</tr>
<tr>
<td></td>
<td>3 - 0 Not Used</td>
<td>Not Used</td>
<td></td>
</tr>
<tr>
<td>15 - LAST ERR 1</td>
<td>See ERRSTAT1 Above</td>
<td></td>
<td></td>
</tr>
<tr>
<td>16 - LAST ERR 2</td>
<td>See ERRSTAT2 Above</td>
<td></td>
<td></td>
</tr>
<tr>
<td>17 - 2ND LAST ERR 1</td>
<td>See ERRSTAT1 Above</td>
<td></td>
<td></td>
</tr>
<tr>
<td>18 - 2ND LAST ERR 2</td>
<td>See ERRSTAT2 Above</td>
<td></td>
<td></td>
</tr>
<tr>
<td>19 - PERM ERR 1</td>
<td>See ERRSTAT1 Above</td>
<td></td>
<td></td>
</tr>
<tr>
<td>20 - PERM ERR 2</td>
<td>See ERRSTAT2 Above</td>
<td></td>
<td></td>
</tr>
<tr>
<td>21 - Software Version</td>
<td>7 - 0 Software Version per VDD/SC1</td>
<td>0 - FF</td>
<td></td>
</tr>
<tr>
<td>22 - Correlation Count</td>
<td>7-0 0.01&quot; ice accretion increments since power-on</td>
<td>0 - FF</td>
<td></td>
</tr>
<tr>
<td>23 - CHECKSUM</td>
<td>Summation (1-byte wide) of bytes 0 - 22</td>
<td>0 - FF</td>
<td></td>
</tr>
</tbody>
</table>

### 10 Electrostatic Discharge (ESD) Consideration

The freezing rain sensor internal components are ESD sensitive, class 1, so proper ESD precautions must be observed (wrist straps, conductive surfaces) when handling.
Appendix B

1 Freezing Rain Sensor Block Diagram

The block diagram in Figure 4: Functional Block Diagram provides an understanding of the functionality of the freezing rain sensor.

![Freezing Rain Sensor Block Diagram](image)

Figure 6 Functional Block Diagram
1.1 Microcontroller

The freezing rain sensor uses an Intel 87C51-type microcontroller to control the freezing rain sensor functions. This 8-bit microcontroller requires at least 4 Kbytes of on-board ROM, 128 bytes of RAM, and 32 input/output ports. The freezing rain sensor uses about 75% of these resources. Upgraded microcontrollers that provide more resources are available. The microcontroller runs at 7.372 MHz.

1.2 Watchdog/Reset Circuit

The watchdog timer/reset circuit monitors the microcontroller and provides a reset pulse if not periodically toggled. The watchdog also provides reset pulses on initial power-up and holds the microcontroller in the reset state if the internal power supply falls below an acceptable voltage. The watchdog indicates impending power loss so the ice detector can shut down in a known manner.

1.3 Serial EEPROM

The Serial EEPROM stores unit status (icing state, failure state, heater state, correlation count) which is recovered after power interruptions of 200 ms or less. This allows the unit to meet the power interruption requirements of RTCA DC-160C, Section 16, Category Z. Additionally, the Serial EEPROM stores environmental and failure information such as unit elapsed-time, number of icing encounters, number of failures, and detailed information on types and quantities of each annunciated failure. This information is used by Rosemont Aerospace to confirm and repair failures reported by the end user and also to collect MTBF data. Each time the Serial EEPROM is written, a checksum is computed and written. Each time the Serial EEPROM is read, a checksum is computed and compared to the stored value.

1.4 Probe Oscillator

The probe oscillator is the electronic control portion of the magnetostrictive oscillator (MISO) used to sense and detect ice. This circuit provides the drive and feedback of the ice sensing probe. The circuit drives the probe at a nominal 40kHz, and converts the feedback into a CMOS compatible square wave that is measured by the microcontroller. As ice accretes on the probe, the frequency decreases, and it is this frequency change that the microcontroller annunciates in the form of Ice Signal #1.

1.5 Heater Control

The heater control turns the probe heater on and off as commanded by the microcontroller and monitors the actual heater state (ON or OFF) for verification by the microcontroller. Two outputs are required from the microcontroller to turn on the heater. This minimizes the possibility of an unintended heater ON condition. The heater control also monitors the state of the heater and provides feedback to the microcontroller so that it can be determined whether the heater is on or off.
1.6 Drive Coil

The drive coil modulates the magnetic field of the magnetostrictive oscillator and causes an ultrasonic axial movement of the probe.

1.7 Feedback Coil

The feedback coil senses the movement of the probe and when employed in the probe oscillator circuit, completes the feedback portion of the MSO.

1.8 Heater

The probe heater de-ices the probe. It is activated when the nominal icing point of 0.50mm is reached and is turned off five seconds after the MSO has returned to at least 39,970 Hz. The additional five seconds allows the strut probe time to shed the de-bonded ice. The maximum heater ON time is 25 seconds. If the probe frequency has not returned at least 39,970 Hz by that time, a de-ice failure is declared and the heaters are turned off. An open circuit of the heater is detected by the microcontroller.

1.9 DC Power Supply

The DC power supply provides 24 VDC for the heater circuitry. Internal circuitry converts the 24 VDC input power to 5 VDC for use by the microcontroller and associated circuits. It employs a large input capacitor to provide enough time between detection of input power loss and actual loss of DC power, for the microcontroller to store the current unity status in the non-volatile memory. The DC power supply provides input transient protection to meet RTCA DC-160C power input, voltage spike, and lightning requirements.

1.10 Status Output

The status output provides a ground output when the freezing rain sensor is operating correctly, and high impedance (200 KΩ minimum) when the unit has detected a failure. Failures are detected through continuous and initiated tests. The Status output is capable of sinking 50 mA and is guaranteed to be no more than 1.5 VDC with respect to Signal Return when active. This output is transient protected to meet RTCA DC-160C lightning requirements and to prevent stray high-voltage from coupling into the unit and damaging the output transistor.

1.11 Ice Signal Output

The Ice Signal output provides a ground output for 60 ± 6 seconds when the ice detector has detected the presence of ice (frequency drop of 130 Hz, equivalent to approximately 0.50mm ice formation). If the frequency subsequently decreases by 130 Hz while the Ice Signal output timer is non-zero, the timer is reinitialized to 60 seconds.

The output is transient protected to meet RTCA DC-160C lightning requirements and to prevent stray high-voltage from coupling into the unit and damaging the output transistor.
The ice output has feedback to the microcontroller for software to verify it is in the correct state for more built in test coverage. The software in the 0871LH1 model uses this feedback to verify that the ice output is operating correctly.

To interface to the 0871LH1, the power supply must provide a pull-up of 5.3 volts maximum. When the ice output is inactive (open), the nominal resistance to ground is 10.1 kΩ. The power supply should source at least 0.25 mA to provide the proper signal to the Ice Signal feedback circuitry. When the output is active (closed), it is capable of sinking 50 mA and is guaranteed to be no more than 1.5 VDC with respect to Signal Return.

## 2 Qualification Capabilities

<table>
<thead>
<tr>
<th>Test Name</th>
<th>Test Requirement</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>EMC</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td>Audio Freq Susc:</td>
<td>Cat Z</td>
</tr>
<tr>
<td>Induced Signal:</td>
<td>Cat Z</td>
</tr>
<tr>
<td>Susc:</td>
<td>Chq Notice 3, Cat R</td>
</tr>
<tr>
<td>RF Susceptibility:</td>
<td>Cat Z</td>
</tr>
<tr>
<td>RF Emissions:</td>
<td>Cat Z</td>
</tr>
<tr>
<td><strong>Lightning Induced Susceptibility</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td>Multiple Burst:</td>
<td>Waveform 3 &amp; 4: Level 3</td>
</tr>
<tr>
<td>Multiple Stroke:</td>
<td>Waveform 3: Level 3</td>
</tr>
<tr>
<td><strong>Temperature Variation</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td></td>
<td>Cat A</td>
</tr>
<tr>
<td><strong>Temperature/Altitude</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td></td>
<td>Cat D2 (-55°C to +71°C)</td>
</tr>
<tr>
<td><strong>Vibration</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td></td>
<td>Cat E (Random, 7.9 grms)</td>
</tr>
<tr>
<td><strong>Operation Shock, Crash Safety</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td></td>
<td>Shock</td>
</tr>
<tr>
<td><strong>Salt Spray</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td></td>
<td>Cat S</td>
</tr>
<tr>
<td><strong>Humidity</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td></td>
<td>Cat B</td>
</tr>
<tr>
<td><strong>Icing Performance</strong></td>
<td>Rosemount Aerospace, Inc. Test Procedure</td>
</tr>
<tr>
<td><strong>Power Input</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td></td>
<td>Cat Z, 18–29.5 VDC</td>
</tr>
<tr>
<td><strong>Voltage Spike</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td></td>
<td>Cat A</td>
</tr>
<tr>
<td><strong>Magnetic Effect</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td></td>
<td>Cat A (1 deflection at 0.5m)</td>
</tr>
<tr>
<td><strong>Bonding</strong></td>
<td>2.5 mW Max. Mounting Plate to Aircraft Structure</td>
</tr>
<tr>
<td></td>
<td>10 mW Max. Connector Shell to Mounting Plate</td>
</tr>
<tr>
<td><strong>Dielectric Withstanding</strong></td>
<td>MIL-STD 202, 500 VAC, 60 Hz, EMI Filters Disconnected</td>
</tr>
<tr>
<td><strong>Insulation Resistance</strong></td>
<td>MIL-STD 202, 500 VDC, 1000 MB, EMI Filters Disconnected</td>
</tr>
<tr>
<td><strong>Fluid Susceptibility</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td></td>
<td>Cat F</td>
</tr>
<tr>
<td><strong>Waterproofness</strong></td>
<td>DC-160C:</td>
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<tr>
<td></td>
<td>Cat W</td>
</tr>
<tr>
<td><strong>Fungus Resistance</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td></td>
<td>Cat F</td>
</tr>
<tr>
<td><strong>Sand and Dust</strong></td>
<td>DC-160C:</td>
</tr>
<tr>
<td></td>
<td>Cat D</td>
</tr>
<tr>
<td><strong>Direct Lightning Strike</strong></td>
<td>DC-160C:</td>
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<tr>
<td></td>
<td>Cat 1A</td>
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<tr>
<td><strong>Software</strong></td>
<td>DC-178B used as a guideline</td>
</tr>
</tbody>
</table>
3 Input/Output Specification

3.1 Input/Output Pin Designations

<table>
<thead>
<tr>
<th>Signal Name</th>
<th>Connector Pin</th>
<th>Input or Output</th>
<th>Definition</th>
<th>Current</th>
<th>Wire Gauge</th>
</tr>
</thead>
<tbody>
<tr>
<td>24VDC</td>
<td>A</td>
<td>Input</td>
<td>18-29.5 VDC**</td>
<td>1.5 Amp Max at 28VDC</td>
<td>20</td>
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<tr>
<td>24VDC Return</td>
<td>B</td>
<td>Input</td>
<td>----</td>
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<tr>
<td>Case Ground</td>
<td>C</td>
<td>Input</td>
<td>----</td>
<td>----</td>
<td>20</td>
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<td>RS-422 High</td>
<td>D</td>
<td>Output</td>
<td>Per RS-422 Spec</td>
<td>Per RS-422 Spec</td>
<td>20-24</td>
</tr>
<tr>
<td>RS-422 Low</td>
<td>E</td>
<td>Output</td>
<td>Per RS-422 Spec</td>
<td>Per RS-422 Spec</td>
<td>20-24</td>
</tr>
<tr>
<td>Ice</td>
<td>F</td>
<td>Output</td>
<td>Ground Active (1.5V Max)</td>
<td>0.5 - 50 mA</td>
<td>20-24</td>
</tr>
<tr>
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<td>Open Inactive</td>
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<tr>
<td>Status</td>
<td>G</td>
<td>Output</td>
<td>Ground Inactive (1.5V Max)</td>
<td>0.5 - 50 mA</td>
<td>20-24</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Open Active</td>
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**Note:** Ice will be correctly detected between these voltages. Proper probe de-icing, however, is only guaranteed when input voltage is 24VDC or greater.