1. Prepare the wire

Strip exposed wires 0.75 cm (5/16 in) exposing the bare wire.

**NOTE:** If the wire has an outer jacket, remove 1.25 cm (1/2 in) of it, exposing the positive and negative wires.
2. Loosen the cap screw

Loosen the single screw on the connector with a #1 Phillips screwdriver, then remove the cap.

**NOTE:** This procedure applies to both the plug and jack connectors.
Remove the cap

Remove the cap and place it in a safe location off to the side.

**NOTE:** The cap design is universal for both the plug and jack connectors.
4 Insert the wire

Spread the stripped wires, helping them hold a “V” shape. Insert the wires through the guide holes located above the grommet.

**NOTE:** Spreading the wire to hold a “V” shape will keep the wire from trying to go back to its original form, thus pushing itself back out of the guide holes.
5 Reinstall the cap

Firmly, but carefully, hold the wire in place, then reinstall the cap and tighten the single screw.

**NOTE:** Before reinstalling the cap, make sure the wire polarity is correct based on the application.